Work Order ID 82215

Monday, March 26, 2012 12:58:12 PM

82215

Item ID: D3022-1
Revision ID:
Item Name: Seat Pan

Accept *N900040100*

Setup **Start** *NS1*
Stop *NS2*

Start Date: 3/26/2012 **Start Qty:** 2.00 *2*
Required Date: 3/26/2012 **Req'd Qty:** 2.00 *2*
Reference: REWORK

Cust Item ID:
Customer:

Run **Start** *NR1*
Stop *NR2*

Approvals: **Process Plan:** MC **Date:** 12-03-26 **Tooling:** ______ **Date:** ______
QC: ______ **Date:** ______ **SPC (Y/N):** ______ **Date:** ______

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp

Draw Nbr	Revision Nbr
D3022	Rev B

220
220
Large Fab
Large Fab

Memo
PULL FROM STOCK D3320-1 X 2 B 76361
FORM AS PER DRAWING

0.00
0.00

2 12-3-26 (X2)

230
230
QC
Quality Control

QC5- Inspect part completeness to step on W/O
Memo

0.00
0.00

S 12/03/26 (X2)

240
240
HandFinish
Hand Finishing

Memo

0.00
0.00

2 BR 12.3.26.

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W/O:	WORK ORDER CHANGES						
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: ____________________ **PAR #:** _______ **Fault Category:** __________________ **NCR:** Yes No **DQA:** _____ **Date:** _________

Resolution: ____________________ **Disposition:** ____________________ **QA: N/C Closed:** __________ **Date:** _________

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
			Corrective Action Section B					
DATE	**STEP**	**Description of NC** Section A	**Initial** Chief Eng	**Action Description** Chief Eng	**Sign & Date**	**Verification** Section C	**Approval** Chief Eng	**Approval** QC Inspector

NOTE: Date & initial all entries

Work Order ID 82215

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Item ID:	D3022-1	**Accept**	*N900040100*
Revision ID:		**Setup Start**	*NS1*
Item Name:	Seat Pan	**Stop**	*NS2*
Start Date:	3/26/2012	**Start Qty:** 2.00	*2*
Required Date:	3/26/2012	**Req'd Qty:** 2.00	*2*
Reference:	REWORK		
Cust Item ID:			
Customer:			

Run Start *NR1*
Stop *NR2*

Approvals: **Process Plan:** ______ **Date:** ______ **Tooling:** ______ **Date:** ______

QC: ______ **Date:** ______ **SPC (Y/N):** ______ **Date:** ______

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
250 *250* QC Quality Control	QC3- Inspect Part Finish **Memo**	0.00 0.00				2	ϕ	RL	12/03/26
260 *260* Powdercoat Powder Coating	Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3 **Memo**	0.00 0.00 S- 2h05 F- 2h35 T- 320°F m118489.				2	ϕ	(AP)	12/03/26.
270 *270* QC Quality Control	QC3- Inspect Part Finish **Memo**	0.00 0.00				2	BL 12-3-26.		

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ____________________ **PAR #:** _______ **Fault Category:** __________________ **NCR:** Yes No **DQA:** _____ **Date:** _________

Resolution: ____________________ **Disposition:** ____________________ **QA: N/C Closed:** __________ **Date:** _________

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 82215

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Item ID:	D3022-1	**Accept**	*N900040100*
Revision ID:		**Setup Start**	*NS1*
Item Name:	Seat Pan	**Stop**	*NS2*
Start Date:	3/26/2012	**Start Qty:** 2.00	*2*
Required Date:	3/26/2012	**Req'd Qty:** 2.00	*2*
Reference:	REWORK	**Cust Item ID:**	
		Customer:	

Approvals: **Process Plan:** ______ **Date:** ______ **Tooling:** ______ **Date:** ______

QC: ______ **Date:** ______ **SPC (Y/N):** ______ **Date:** ______

Run Start *NR1* **Stop** *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
280 *280* Packaging Packaging	Identify as per dwg & Stock Location:_______	0.00					12/3/26		
	Memo ID AND STOCK UNDER NEW BATCH NUMBER	0.00							
290 *290* QC Quality Control	QC21- Final Inspection - Work Order Release	0.00				MLJ 12/03/26			
	Memo	0.00							

120326

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W/O:	WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ____________________ **PAR #:** _______ **Fault Category:** __________________ **NCR:** Yes No **DQA:** _____ **Date:** _________

Resolution: ____________________ **Disposition:** ____________________ **QA: N/C Closed:** __________ **Date:** _________

NCR:	WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Monday, March 26, 2012 12:58:12 PM

1

Work Order ID: **82215**

Parent Item: **D3022-1**

Parent Item Name: Seat Pan

Start Date: 3/26/2012 **Required Date:** 3/26/2012

Start Qty: 2.00 **Required Qty:** 2.00

Comments:
IPP C02.01.23Revised NG
IPP Rev:D 08-04-16 now water jet DD verified by:EC
IPP Rev:E 08-12-18 as per ECN08-582 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3022-1 Seat Pan		Manufactured	No				Each	0.0000		**2**			

#2 x 76361
MF
12-03-26

Dart Aerospace Ltd

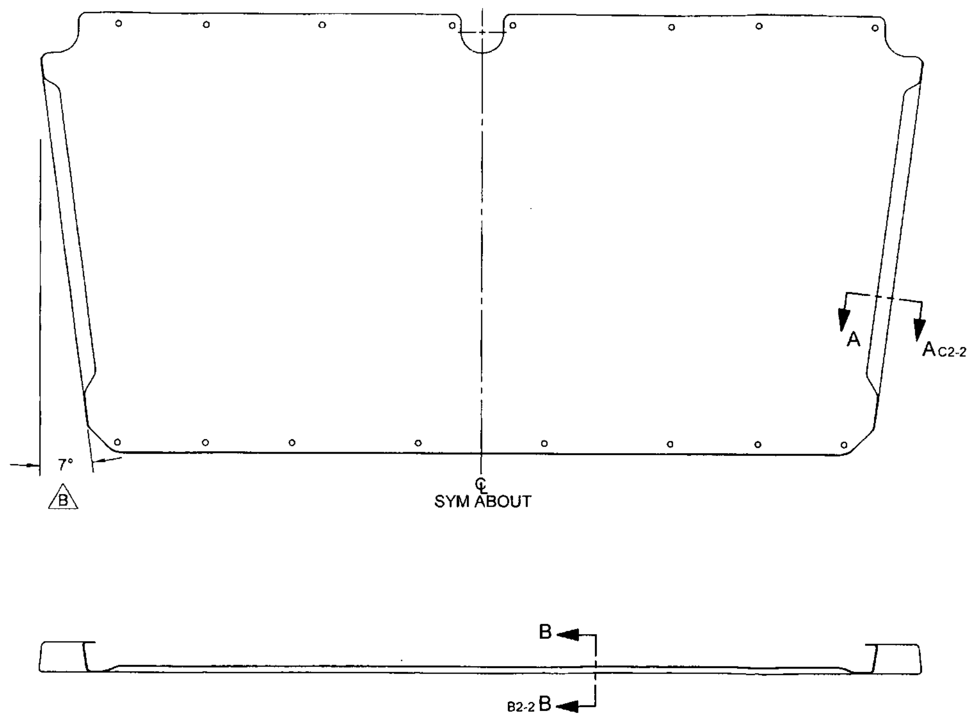
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: ____________________ PAR #: _______ Fault Category: __________________ NCR: Yes No DQA: _____ Date: _________

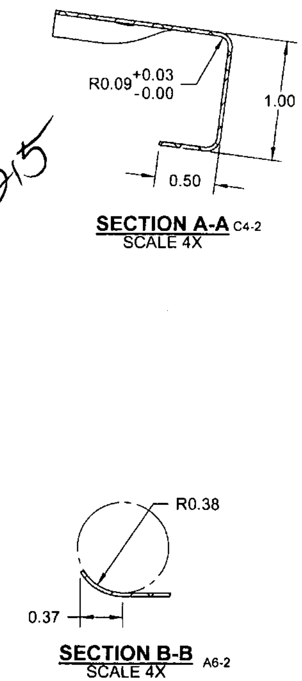
Resolution: ____________________ Disposition: ____________________ QA: N/C Closed: __________ Date: _________

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3022-1 SEAT PAN B



#82215

RELEASED 08/12/15

NOTES:
1) MATERIAL: MAKE FROM D3022-1F
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3022-1" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 1.36 lbs

DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. D3022 — REV. B — SHEET 2 OF 3
MFG. APPR.		
APPROVED		TITLE SEAT PAN — SCALE NTS
DE APPR.		
DATE	08.11.27	